

Coex 3D Standard Carbon Filled PLA CF Black

MaterialID MAT0268



3DPiceland Labs
Generated with 3DPiceland Engineering Platform v70.0.4
DIRECT-IMPACT-METHODOLOGY - Izod and Charpy
Methodology
2026-10-04 18:10:39

Traceability boundary: canonical per-module measured dates are shown below. Session identifier, time of day, operator, printer/slicer profile and environmental conditions are Not recorded and are never inferred.

Measurement provenance

Canonical SQLite measured dates use ISO format; missing dates remain Not recorded.

Module	Measured date
Tensile	2026-09-25
Impact	2026-09-26
Izod	2026-09-29
Charpy	2026-09-28
Stiffness	2026-09-25

Rigid test status
Complete

Rigid result
modules
6/6

Rigid
specimen/result
records
41

Public details
Approved

Rigid specimen and result quality

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Tensile	Upright	11,828 MPa	4,201 MPa	0,355%	10	10/10	OK

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Tensile	Flat	39,959 MPa	8,351 MPa	0,209%	10	10/10	OK
Impact	Upright	6,001 kJ/m ²	0,573 kJ/m ²	0,096%	10	10/10	OK
Impact	Flat	10,248 kJ/m ²	1,111 kJ/m ²	0,108%	10	10/10	OK
Stiffness	Three-point bend	3548,312 MPa	n/a	n/a	1	Complete	OK

Recorded native inputs

Module	Input set	Recorded values
Tensile	Upright force inputs (N)	90, 106, 31, 56, 115, 61, 97, 74, 91, 48
Tensile	Flat force inputs (N)	202, 319, 149, 259, 248, 308, 312, 288, 283, 230
Impact	Upright needle inputs (%)	7,5, 6, 8, 8, 8, 7,5, 8, 7,5, 7, 6,5
Impact	Flat needle inputs (%)	12, 12,5, 13, 10,5, 13, 15, 13,5, 11, 13,5, 11,5
Stiffness	Revolutions / degrees	1 / 160

Approved test notes

Method and equipment context

Purpose-built tensile, pendulum impact and three-point bend apparatus are used with the governed Settings Manager constants consumed by ResultsService. Results are comparative and do not claim accredited-laboratory equipment.

[Testing methodology](#) · [Engineering methodology whitepaper](#) · [Download PDF](#)

Izod and Charpy Impact Strength

Charpy Impact Strength · 2026-09-28
Instrument readings in kJ/m²
Mean 7.664 kJ/m²; Std. Dev 2.03 kJ/m²; CV 26.494%; Samples 10; Confidence 10
No break 0; invalid 0; excluded 0.
Comparative measurements; standard conformity unverified.

Izod Impact Strength · 2026-09-29

Instrument readings in kJ/m²

Mean 5.197 kJ/m²; Std. Dev 0.4 kJ/m²; CV 7.707%; Samples 8; Confidence 8

No break 0; invalid 0; excluded 0.

Comparative measurements; standard conformity unverified.

reports/test-sessions/MAT0268/